

February 24<sup>th</sup>, 2022 WireCrafters LLC 6208 Strawberry Lane Louisville, KY 40214-2900

Attn: Mr. Erik Johnson

Subject: 840 Wire Mesh Partition "Free Standing" Analysis

The 12'-5  $\frac{1}{2}$ " high 840 wire mesh partition using a 3 high stack of MH104 steel wire panels supported with a 1  $\frac{1}{2}$ " x 1/8" steel angle frame at the perimeter and two vertical 2" x 2"x14 ga. steel post attached to 4" x 9" x 3/8" steel base plates via 3/8" mounting fasteners in concrete has been verified to meet the free standing (gravity load only) requirements. Additionally, the system has been analyzed for a cross slope mounting of up to 30 degrees with induced horizontal loadings at a number of locations on the panels. It is not recommended to mount the partition on a cross slope though the analysis indicates it is possible. Detailed calculations of the structural analysis can be found in the attached Appendix.

In conclusion, the 12'-5 1/4" high 840 wire mesh partition can withstand the following load conditions:

- 69 lb horizontal load applied at the top of a vertical post which will induced 6.8" of horizontal deflection.
- 172 lb distributed horizontal load applied to the top panel only, inducing a 6.8" horizontal deflection.
- 62 lb horizontal load applied at the top of a vertical post when attached on a 15 deg cross slope.
- 1560 lb vertical load applied directly downward and centered on the cross section on a vertical post with no cross slope without buckling.
- 33 lb horizontal load applied at the top of a vertical post without permanent deformation of the foot base plate
- 67 lb horizontal distributed load over 1 ft<sup>2</sup> area on the mesh.

Horizontal loads are defined as loads perpendicular to the mesh partition while vertical loads are perpendicular to the ground.

# **Appendix**

# Parameter inputs for an 840 wire mesh partition using a triple high stack of 104 panels.

h := 2in cross sectional height of square tubing

b := 2in cross sectional width of square tubing

FS := 5 Factor of Safety

t := 0.083 in wall thickness of 14 ga square tubing

H := 12ft + 5.75in height of the vertical post

 $H_{104panel} := 4 ft$  height of a single 104 panel

 $L_{104panel} := 10 \mathrm{ft}$  length of a single 104 panel

N<sub>panelstack</sub> := 3 Number of 104 panels stacked

 $E := 29 \cdot 10^3 \text{ksi}$  Elastic modulus of steel

 $S_{vASTMa513} := 44.2 ksi$  Yeild strength of ASTM A513 steel

 $S_{utASTMa513} := 132ksi$  Tensile strength of ASTM A513 steel

 $A := b \cdot h - (b - 2t) \cdot (h - 2t)$   $A = 0.636 \cdot in^2$  Cross sectional area of 14 ga square tubing

 $I := \frac{1}{12} \cdot \left[ b \cdot h^3 - (b - 2t) \cdot (h - 2t)^3 \right]$  I = 0.391 · in<sup>4</sup> Area moment of inertia of 14 ga square tubing

# 1. Concentrated horizontal load at the top of a single vertical post, Pmax

Maximum horizontal loading at the top of the vertical post without exceeding the ultimate tensile strength of the material in the vertical post.

$$P_{max} := \frac{2S_{utASTMa513} \cdot I}{FS \cdot H \cdot h}$$
 
$$P_{max} = 69 \cdot lbf$$
 Note: this load will induce permanant deformation.

Deflection at the top of the single vertical post under maximum loading  $P_{\text{max}}$ 

$$\delta := \frac{P_{max}H^3}{3E \cdot I} \qquad \qquad \delta = 6.8 \cdot in$$

Slope or angular deflection at the top of the single vertical post under maximum loading  $P_{\text{max}}$ 

$$\theta := \frac{P_{\text{max}} \cdot H^2}{2 \cdot E \cdot I}$$

$$\theta = 3.9 \cdot \text{deg}$$

## 2. Uniformly distributed bending load over upper panel using two vertical post, Wmax

Maximum distributed loading without exceeding the ultimate tensile strength of the material in the vertical post.

$$\begin{aligned} W_{maxdist} &\coloneqq \frac{4S_{utASTMa513} \cdot I}{FS \cdot \left[ \left( N_{panelstack} - 0.5 \right) \cdot H_{104panel} \right] \cdot h} \\ w_{maxdist} &\coloneqq \frac{W_{maxdist}}{L_{104panel} \cdot H_{104panel}} \end{aligned} \qquad \begin{aligned} W_{maxdist} &= 172 \cdot lbf \\ w_{maxdist} &= 4.3 \cdot \frac{lbf}{ft^2} \end{aligned}$$



Deflection at the top of the two vertical post assuming wire mesh panel distributes load equally

$$\delta := \frac{W_{maxdist} \cdot \left[ \left( N_{panelstack} - 0.5 \right) H_{104panel} \right]^2 \cdot \left[ 3 \cdot H - \left( N_{panelstack} - 0.5 \right) H_{104panel} \right]}{12E \cdot I}$$
 
$$\delta = 6.805 \cdot in$$

Slope or angular deflection at the top of the single vertical post under maximum loading  $P_{\text{max}}$ 

$$\theta := \frac{W_{maxdist} \left[ \left( N_{panelstack} - 0.5 \right) H_{104panel} \right]^2}{4. \mathrm{F.I}} \qquad \qquad \theta = 3.1 \cdot deg$$

### 3. Effect of cross slope on free standing 104 3 panel stack

$$W := 260lbf$$

Weight of entire 3 Stack 104 panel and post partition

$$\varphi := 15 deg$$

$$\begin{split} h_{cg} &\coloneqq \frac{N_{panelstack} \cdot H_{104panel}}{2} & h_{cg} = 72 \cdot \text{in} \\ P_{x} &\coloneqq W \cdot \sin(\phi) & P_{x} = 67.293 \cdot \text{lbf} & \text{Transverse post loading} \\ P_{y} &\coloneqq W \cdot \cos(\phi) & P_{y} = 251.141 \cdot \text{lbf} & \text{Axial post loading} \end{split}$$

$$P_y := W \cdot \cos(\varphi) \qquad P_y = 251.141 \cdot lbf$$

$$P_{xmax} := \frac{\frac{2S_{utASTMa513} \cdot I}{h} - P_x \cdot h_{cg}}{FS \cdot H}$$

$$P_{xmax} := \frac{\left(S_{utASTMa513} \cdot A - P_y\right)}{FS}$$

$$P_{ymax} := \frac{\left(S_{utASTMa513} \cdot A - P_y\right)}{FS}$$

$$P_{ymax} = 16752 \cdot lbf$$
Note: this maximum transverse load will induce permanant deformation.
$$P_{ymax} := \frac{\left(S_{utASTMa513} \cdot A - P_y\right)}{FS}$$

$$P_{ymax} = 16752 \cdot lbf$$
This is the maximum axial load ignoring buckling.

$$P_{ymax} := \frac{\left(S_{utASTMa513} \cdot A - P_y\right)}{FS}$$

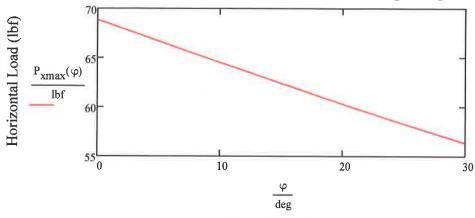
$$P_{ymax} = 16752 \cdot lbf$$

 $\varphi := 0\deg, 0.5\deg...30\deg$ 

$$P_{xmax}(\varphi) := \frac{\frac{2S_{utASTMa513} \cdot I}{h} - W \cdot sin(\varphi) \cdot h_{cg}}{FS \cdot H}$$







Cross Slope (deg)

### 4. Column buckling assuming fixed footing and pinned top

$$L_e := 0.8H$$

$$\rho \coloneqq \sqrt{\frac{1}{A}} \qquad \quad \rho = 0.783 \cdot in \qquad \text{radius of gyration}$$

$$\frac{L_e}{\rho} = 152.934$$
 slenderness ratio

$$EorJCol := \sqrt{2 \cdot \pi^2 \cdot \frac{E}{S_{yASTMa513}}} \qquad EorJCol = 113.803 \qquad \text{Johnson Euler transition point}$$

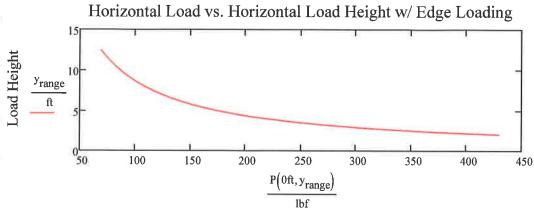
$$if\left( EorJCol < \frac{L_e}{\rho}, "Euler Column", "Johnson Column" \right) = "Euler Column"$$
 Column type

$$P_{cr} := if \left[ EorJCol < \frac{L_e}{\rho}, \frac{\pi^2 E \cdot I}{FS L_e^2}, A \cdot \left[ S_{yASTMa513} - \frac{S_{yASTMa513}}{4 \cdot FS \cdot \pi^2 \cdot E} \cdot \left( \frac{L_e}{\rho} \right)^2 \right] \right]$$

$$P_{cr} = 1558 \cdot lbf$$

$$P(x,y) := \frac{2S_{utASTMa513} \cdot I \cdot L_{104panel}}{FS \cdot \left( \left| \frac{L_{104panel}}{2} - x \right| + \frac{L_{104panel}}{2} \right) \cdot y \cdot h} \quad \text{Load based on bending stress in base of vertical post as a function of load position.}$$

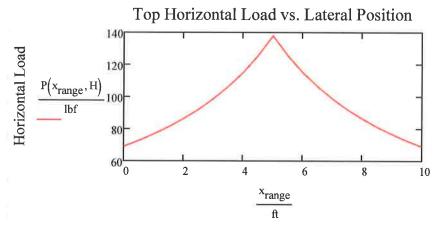




Horizontal Load

Note: Figure shows that the load decreases as height increases.

The minimum load at full height is P(0ft, H) = 68.85 lbf



Horizontal Load Lateral Position

Note: Figure shows that as the load is placed at the side near the vertical post at x=0, the load is minimum, then increases to a maximum at the center of the panel at x=5 ft, and then increases again to minimum load as it approaches the other vertical post at x=10 ft.

P(0ft, H) = 68.85 lbf

P(5ft, H) = 137.7 lbf

### 5. Foot Plate Bending for fixed supports at bolts

 $w_{plate} := 4in$ 

Width of the foot base plate

 $t_{plate} := 0.375 in$ 

Thickness of the foot base plate

 $L_{plate} := 9in - 2 \cdot 0.75in$ 

Length of the base plate



$$I_{plate} := \frac{1}{12} \cdot w_{plate} \cdot t_{plate}^{3}$$
  $I_{plate} = 0.018 \cdot in^{4}$ 

$$I_{plate} = 0.018 \cdot in^2$$

$$P_{max} := \frac{4S_{utASTMa513} \cdot I_{plate}}{FS \cdot H \cdot t_{plate}}$$

$$P_{\text{max}} = 33 \cdot lbf$$

$$\delta := \frac{P_{max} \cdot H \cdot L_{plate}^{2}}{216 \cdot E \cdot I_{plate}}$$

$$\delta = 0.003$$
 in

Load acting on single post. This is underestimated as it does not account for the welding, post stiffness, or concrete.

#### 6. Mesh Panel Bolt Shear Load

$$N_{bolts} := 4$$

Number of bolts supporting each mesh

$$d_{bolt} := \frac{3}{8} \cdot i$$

 $d_{bolt} := \frac{3}{e} \cdot in$  Diameter of bolts supporting the mesh

 $S_p \coloneqq 85 ksi \qquad \quad \text{Proof Strength of Grade 5 Bolts}$ 

 $S_v := 92 \cdot ksi$  Yield strength of Grade 5 Bolts

$$A_t := 0.0875 in^2$$

 ${\rm A_{\rm f}} := 0.0875 {\rm in}^2 \qquad {\rm Shear \ area \ at \ threads \ in \ the \ bolts}$ 

$$A_{bolt} := \frac{\pi}{4} \cdot d_{bolt}^2$$
  $A_{bolt} = 0.11 \text{ in}^2$  Area for shear of the bolts

$$A_{bolt} = 0.11 \text{ in}^2$$

$$F := 0.58 \cdot S_y \cdot \frac{A_{bolt}}{N_{bolts}} \qquad \qquad \text{F = 1473 lbf} \qquad \qquad \text{Maximum panel vertical load for bolts}$$

$$F = 1473 \, lbf$$

### 7. Foot plate bolt tensile load

$$P_{\text{max}} := \frac{S_p \cdot A_{\text{bolt}} \cdot L_{\text{plate}}}{FS \cdot H}$$
  $P_{\text{max}} = 94 \text{ lbf}$ 

$$P_{\text{max}} = 94 \, \text{lbf}$$

Maximum horizontal load at top of the 3 stack panel partition

### 8. Wire mesh out of plane loading (horizontal) over 1ft2 area

Wire mesh esitmates based on the assumption of the number of wires per sq.ft. being distributed evenly over all wires and all be uniformly distributed and effectively alligned in the same direction

 $d_{wire} := 0.129 in$  diameter of the wire

$$L_{wire} := 1 ft$$

length of the loaded section of the wire

p<sub>Hwire</sub> := 2in horizontal wire pitch (spacing)

p<sub>Vwire</sub> := 1 in vertical wire pitch (spacing)

$$A_{\text{wire}} := \frac{\pi}{4} \cdot d_{\text{wire}}^2$$

$$A_{\text{wire}} = 0.013 \cdot \text{in}^2$$

$$A_{wire} = 0.013 \cdot in^2$$

Cross sectional area of a single wire strand.



$$I_{wire} := \frac{1}{64} \cdot \pi \cdot d_{wire}^{4}$$

 $I_{wire} \coloneqq \frac{1}{64} \cdot \pi \cdot d_{wire}^{\quad 4}$   $I_{wire} = 1.359 \times 10^{-5} \cdot in^{4} \text{ Area moment of inertia of single wire strand.}$ 

$$N_{\text{Hwires}} := \frac{L_{\text{wire}}}{p_{\text{Hwire}}}$$
  $N_{\text{Hwires}} = 6$ 

Number of wires in horizontal direction

$$N_{\text{Vwires}} := \frac{L_{\text{wire}}}{p_{\text{Vwire}}}$$
  $N_{\text{Vwires}} = 12$ 

$$N_{\text{Vwires}} = 12$$

Number of wires in vertical direction

$$N_{wires} := N_{Hwires} + N_{Vwires} = 18$$

Total effective number of wires to carry the loading

Maximum horizontal loading without exceeding the ultimate tensile strength of the material in the

$$P_{maxwire} := \frac{16S_{utASTMa513} \cdot I_{wire} \cdot N_{wires}}{FS \cdot L_{wire} \cdot d_{wire}}$$

Note: this load will induce permanant deformation however this is likely grossly underestimated based on geometry assumptions and lack of welding or weaving contributions in the wire mesh.

# $P_{\text{maxwire}} = 67 \cdot lbf$

Deflection of a single wire strand in the vicinity of the loading assuming a 4'-0" run between

$$\delta := \frac{P_{maxwire'} \left(H_{104panel}\right)^3}{48 E \cdot I \cdot N_{wires}} \qquad \qquad \delta = 0.001 \cdot in$$

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Kind regards,

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