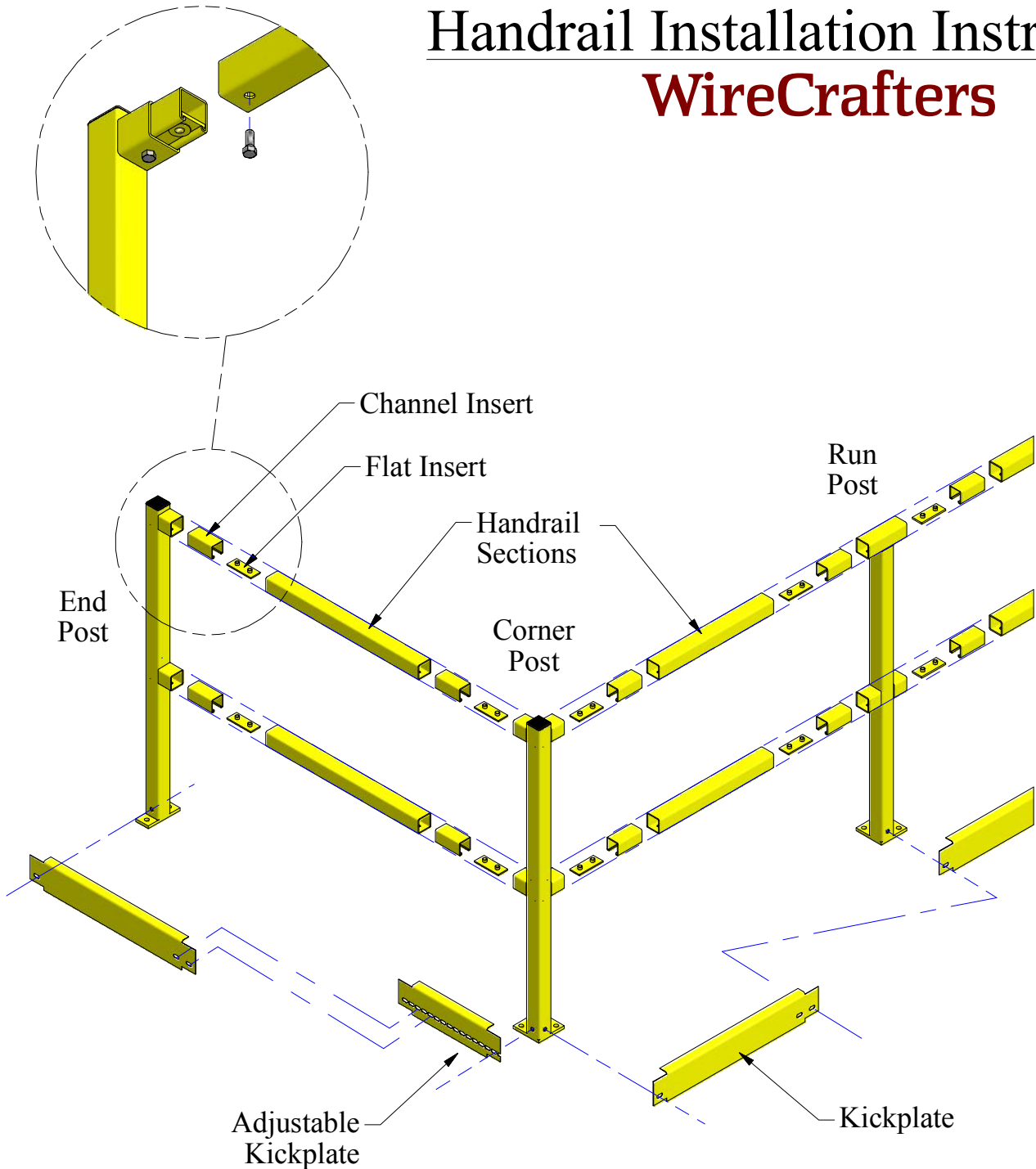


Handrail Installation Instructions

WireCrafters



1. Mark chalk line on floor where rail is to be installed. (*Tip: Lay out the parts before installing to verify final assembly will equal desired rail length.*)
2. Securely anchor End Post at start end of railing.
3. Slide Channel Insert, open side down, into tube fittings on post.
4. Slide Flat Insert into Channel Insert flat side down.
5. Place 3/8" x 1" bolt through the hole in tube fitting, and screw into threaded Flat Insert.
6. Slide Handrail Section, hole side down, over Channel and Flat Insert, place 3/8" x 1" bolt through hole in Handrail, and screw into threaded Flat Insert.
7. Repeat steps 3 through 6 for second rail.
8. Install Channel and Flat Inserts into tube fittings of next post.
9. Attach Handrail Sections to second post.
10. Securely tighten all bolts.
11. Securely anchor second post.
12. Repeat process until railing is complete.
13. Add kickplate using 3/8" x 3" through bolts on end/run posts, overlap adjacent kickplates. Use corner bolts (bent bolts) to secure kickplates to Corner Posts.
14. Double check that ALL hardware and Floor Anchors are securely tightened.

Note: Proper Anchorage/Attachment of Handrail to floor/mounting surface is essential for product performance. Determination of the proper anchoring/attachment method used is solely at the installer's discretion; site conditions must be considered when determining type or method of anchoring product.

We're Here To Help
1-800-626-1816